



MARTIN SENOUR AUTOMOTIVE FINISHES

# Cross/FIRE® Value Line Clearcoats Quick Reference



15310



15350



15410



15420

## CLEARCOATS VALUE LINE

**Features:** 2.1 VOC high solids, Urethane Clearcoat is designed for air dry or force dry. Provides excellent gloss, DOI, leveling, blending and buffing characteristics. 15310 meets VOC composite regulations of 3.5 lbs/gal.

**Reduction:**  $\frac{4}{15310} + \frac{1}{15454, 15455 \text{ or } 15456}$

**Hardener Required:** 15454 (55°-75°F)  
15455 (70°-90°F)  
15456 (85°F+)

**Reducers Required:** None

**Application Method:** Spray

**Clean-up:** Check local regulations regarding the use of solvents

**VOC:** 2.1

**Dry Times:** 8 hours or Force Dry

**Features:** 3.5 VOC Super Gloss Urethane Clearcoat is designed for air dry or force dry. Provides excellent gloss, DOI, leveling, blending and buffing characteristics. 15350 meets VOC composite regulations of 4.5 lbs/gal.

**Reduction:**  $\frac{4}{15350} + \frac{1}{15451, 15452 \text{ or } 15453}$

**Hardener Required:** 15451 (55°-75°F)  
15452 (75°-90°F)  
15453 (90°F+)

**Reducers Required:** None

**Application Method:** Spray

**Clean-up:** 15242 Gun Wash Cleaner

**VOC:** 3.5

**Dry Times:** Overnight or Force Dry

**Features:** Spot and panel repair National Rule Clearcoat is a fast dry, high gloss urethane clear designed to be used over basecoats and catalyzed single stage colors.

**Reduction:**  $\frac{4}{15410} + \frac{1}{15411, 15412 \text{ or } 15413}$

**Hardener Required:** 15411 (55°-75°F)  
15412 (70°-90°F)  
15413 (85°F+)

**Reducers Required:** None

**Application Method:** Spray

**Clean-up:** 15242 Gun Wash Cleaner

**VOC:** National Rule

**Dry Times:** 6 hours or Force Dry

**Features:** Fast dry, high gloss National Rule Urethane Clearcoat designed to be used over basecoats and catalyzed single stage colors.

**Reduction:**  $\frac{4}{15420} + \frac{1}{15411, 15412 \text{ or } 15413}$

**Hardener Required:** 15411 (55°-75°F)  
15412 (70°-90°F)  
15413 (85°F+)

**Reducers Required:** None

**Application Method:** Spray

**Clean-up:** 15242 Gun Wash Cleaner

**VOC:** National Rule

**Dry Times:** 8 hours or Force Dry