



# Introducing TP527

## 2.1 VOC Primer Surfacer and Sealer System

### Laying the foundation for a perfect finish!

- Compliant 2.1 VOC primer surfacer/sealer system
- OEM Certified
- Fast drying 2K system
- Provides best in gloss hold-out, resistance to film shrinkage, and easy sanding
- Pre-Flex technology
- Rollable alternative application available
- Direct to e-coat process
- Direct to metal 5" x 5"

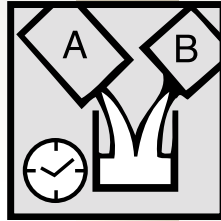


## TP527 COMPLETE®

### 2.1 VOC Color Primer Surfacer

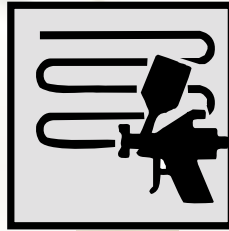
#### MIXING:

\*Surfacer



#### APPLICATION

1. Apply 2-3 medium wet coats at a gun distance of 5"-7".
2. Allow each coat to flash 5-10 minutes.
3. 6-9 psi air cap pressure HVLP
4. 20-30 psi inlet pressure for high transfer equipment
5. Film build (prior to sanding) should be between 2-6 minutes.



#### DRYING SCHEDULE

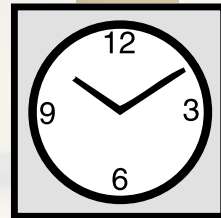
Force dry:

CS50 is recommended for force dry applications: 25-30 minutes @ 140°F.

\*Do not force dry if using 5113.

\*As soon as product is dry, and able to sand, you can proceed with applying basecoat.

\*For more information see PDS (MA5012)

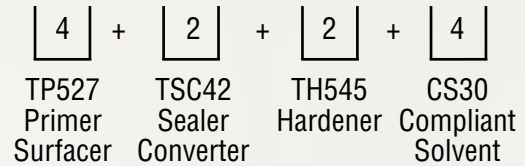


## TP527 COMPLETE®

### 2.1 Low VOC Color Sealer

#### MIXING:

\*Sealer



#### APPLICATION

1. Apply 1 medium wet coat at a gun distance of 5"-7".
2. 6-9 psi air cap pressure HVLP
3. 20-30 psi inlet pressure for high transfer equipment
4. Film build should be approximately 1 mil (.7 minimum, 1.5 maximum).
5. TP527 Sealer may be re-coated with Basecoat as early as 5 minutes and up to 2 hours.
6. If sealer is allowed to dry 8 hours, scuff sand before recoating. Maximum recoat time after sanding = 7 days. After 7 days, scuff sand using a gray nylon pad.

\*CS30 is the recommended reducer for most applications. CS40 may be used in high temperature situations if CS30 is found to be too fast.

#### DRYING SCHEDULE

Force dry:

CS50 is recommended for force dry applications: 25-30 minutes @ 140°F.

\*For more information see PDS (MA5010)



For more information contact  
1-800-526-6704 or visit  
[www.martinsenour-autopaint.com](http://www.martinsenour-autopaint.com).