



MARTIN SENOUR AUTOMOTIVE FINISHES

Cross/FIRE® PLUS Clearcoats Quick Reference



CC2110



CC3500



CC5010



CC5020

CLEARCOATS



Features: CC2110 is a 2.1 VOC Urethane Clearcoat designed for use over Cross/FIRE® Basecoat and Urethane Single-Stage Enamels. May be used in force dry /infra-red environments.

Reduction: 4 CC2110 + 1 CLV Reducer + 1 CH257

Hardener Required: CH257

Reducers Required: CLV243 (50°-75°F)
CLV245 (70°-90°F)
CLV247 (85°F+)

Application Method: Spray

Clean-up: Check local regulations regarding the use of solvents

VOC: 2.1

Dry Times: Overnight or Force Dry

Features: CC3500 is a 3.5 VOC Urethane Clearcoat designed for use over Cross/FIRE® Basecoat and National Rule Single-Stage Enamels.

Reduction: 8 CC3500 + 4 CLV Reducer + 1 CH253 or CH255

Hardener Required: CH253 or CH255

Reducers Required: CLV243 (50°-75°F)
CLV245 (70°-90°F)
CLV247 (85°F+)

Application Method: Spray

Clean-up: 15242 Gun Wash Cleaner

VOC: 3.5

Dry Times: Overnight or Force Dry

Features: CC5010 is a Spot/Panel Clearcoat designed for use over National Rule Cross/FIRE® Basecoat and National Rule Single-Stage Enamels.

Reduction: 4 CC5010 + 1 Reducer + 1 Hardener
CR732-736 CH256

Hardener Required: CH256

Reducers Required: CR734 (65°-85°F)
CR732 (50°-65°F) CR735 (80°-95°F)
CR733 (55°-70°F) CR736 (90°F+)

Application Method: Spray

Clean-up: 15242 Gun Wash Cleaner

VOC: National Rule

Dry Times: 8 hours or Force Dry

Features: CC5020 is a National Rule Urethane Clearcoat designed for use over Cross/FIRE® Basecoat and National Rule Single-Stage Enamels. Formulated for maximum performance in force dry and infra-red spray environments.

Reduction: 4 CC5020 + 1 Reducer + 1 Hardener
CR732-736 CH256

Hardener Required: CH256

Reducers Required: CR734 (65°-85°F)
CR732 (50°-65°F) CR735 (80°-95°F)
CR733 (55°-70°F) CR736 (90°F+)

Application Method: Spray

Clean-up: 15242 Gun Wash Cleaner

VOC: National Rule

Dry Times: 8 hours or Force Dry