








MARTIN SENOUR AUTOMOTIVE FINISHES

# Cross/FIRE® Undercoat Repair Quick Reference

 <b>15250</b>	 <b>14600 - 14606</b>	 <b>15270</b>	 <b>15210</b>	 <b>15200 or 15201</b>	 <b>CS275- CS279</b>	 <b>15222</b>
 <p><b>Solvent Clean</b></p>	 <p><b>Sanding Feature End Repair Area</b></p>	 <p><b>Apply Body Filler</b></p>	 <p><b>Apply Etching Filler</b></p>	 <p><b>Apply Primer Surfacer</b></p>	 <p><b>Sealer</b></p>	 <p><b>Urethane Primer Surfacer</b></p>
<p><b>Description:</b> Wax / Grease Remover</p>	<p><b>Description:</b> 6" DA Disc; 6" DA Pad (#14640)</p>	<p><b>Description:</b> Body Filler</p>	<p><b>Description:</b> Etching Filler</p>	<p><b>Description:</b> Acrylic Primer Surfacer</p>	<p><b>Description:</b> 3.5 VOC Enamel Sealer</p>	<p><b>Description:</b> 2K Fast Filling Primer Surfacer</p>
<p><b>Features:</b> Removes wax, grease &amp; silicone contaminants from repair area.</p>	<p><b>Features:</b> For sanding body filler, primers, paint and for feather edging.</p>	<p><b>Features:</b> Filling dents and minor imperfections.</p>	<p><b>Features:</b> Ideal for adhesion over bare metal.</p>	<p><b>Features:</b> Fills minor imperfections - fast drying, easy sanding with excellent adhesion.</p>	<p><b>Features:</b> Low cost quick dry sealer provides good top-coat gloss, improved adhesion and corrosion protection.</p>	<p><b>Features:</b> Designed for high build. Excellent filling of repairs, adhesion, corrosion protection, and gloss/color holdout.</p>
<p><b>Reduction:</b> Ready to Use</p>		<p><b>Reduction:</b> Mix with appropriate cream hardener</p>	<p><b>Reduction:</b> <math>\frac{1}{15210, 15211} + \frac{1}{15212, 15213}</math>  <small>STANDARD BUILD OPTION</small>  <math>\frac{2}{15210, 15211} + \frac{1}{15214}</math>  <small>HIGH BUILD OPTION</small></p>	<p><b>Reduction:</b> <math>\frac{1}{15200, 15201} + \frac{1}{15245}</math></p>	<p><b>Reduction:</b> <math>\frac{2}{CS Sealer} + \frac{1}{CR231-236}</math></p>	<p><b>Reduction:</b> <math>\frac{4}{15222} + \frac{1}{15422}</math></p>
		<p><b>Hardener Required:</b> Cream hardener</p>	<p><b>Reducers Required:</b> 15212, 15213 (standard), 15214 (high build)</p>	<p><b>Reducers Required:</b> 15245</p>	<p><b>Reducers Required:</b> CR231, CR232, CR233, CR234, CR235, or CR236</p>	<p><b>Hardener Required:</b> 15422</p>
<p><b>Application Method:</b> Clean Rag</p>	<p><b>Application Method:</b> Fits any DA Sander</p>	<p><b>Application Method:</b> Spreader</p>	<p><b>Application Method:</b> Spray  <small>*Refer to PDS for more info</small></p>	<p><b>Application Method:</b> Spray  <small>*Recommend sealing with CS279            *Refer to PDS for more info</small></p>	<p><b>Application Method:</b> Spray  <small>*Refer to PDS for more info</small></p>	<p><b>Application Method:</b> Spray  <small>*Optional seal with CS293            *Refer to PDS for more info</small></p>
			<p><b>Color Availability:</b> Green</p>	<p><b>Color Availability:</b> Dark Gray or Red Oxide</p>	<p><b>Color Availability:</b> Black, Buff, Gray, Red, Off-White</p>	<p><b>Color Availability:</b> Light Gray</p>
			<p><b>Dry Times:</b> Recoat in 30 min.</p>	<p><b>Dry Times:</b> Sand in 15-20 min.</p>	<p><b>Dry Times:</b> 30-60 min before topcoat</p>	<p><b>Dry Times:</b> 1.5 - 3 hours air dry</p>