MARTIN SENOUR AUTOMOTIVE FINISHES

Cross/FIRE® Value Line Clearcoats Quick Reference

15310

15350

15410

15420

CLEARCOATS
VALUE LINE

15310	15350	15410	15420
Features: 2.1 VOC high solids, Urethane Clearcoat is designed for air dry or force dry. Provides excellent gloss, DOI, leveling, blending and buffing characteristics. 15310 meets VOC composite regulations of 3.5 lbs/gal.	**Features:** 3.5 VOC Super Gloss Urethane Clearcoat is designed for air dry or force dry. Provides excellent gloss, DOI, leveling, blending and buffing characteristics. 15350 meets VOC composite regulations of 4.5 lbs/gal.	**Features:** Spot and panel repair National Rule Clearcoat is a fast dry, high gloss urethane clear designed to be used over basecoats and catalyzed single stage colors.	**Features:** Fast dry, high gloss National Rule Urethane Clearcoat designed to be used over basecoats and catalyzed single stage colors.
Reduction: 4 (15310) + 1 (15454, 15455 or 15456)	**Reduction:** 4 (15350) + 1 (15451, 15452 or 15453)	**Reduction:** 4 (15410) + 1 (15411, 15412 or 15413)	**Reduction:** 4 (15420) + 1 (15411, 15412 or 15413)
Hardener Required: 15454 (55°-75°F) 15455 (70°-90°F) 15456 (85°F+)	**Hardener Required:** 15451 (55°-75°F) 15452 (75°-90°F) 15453 (90°F+)	**Hardener Required:** 15411 (55°-75°F) 15412 (70°-90°F) 15413 (85°F+)	**Hardener Required:** 15411 (55°-75°F) 15412 (70°-90°F) 15413 (85°F+)
Reducers Required: None	**Reducers Required:** None	**Reducers Required:** None	**Reducers Required:** None
Application Method: Spray	**Application Method:** Spray	**Application Method:** Spray	**Application Method:** Spray
Clean-up: Check local regulations regarding the use of solvents	**Clean-up:** 15242 Gun Wash Cleaner	**Clean-up:** 15242 Gun Wash Cleaner	**Clean-up:** 15242 Gun Wash Cleaner
VOC: 2.1	**VOC:** 3.5	**VOC:** National Rule	**VOC:** National Rule
Dry Times: 8 hours or Force Dry	**Dry Times:** Overnight or Force Dry	**Dry Times:** 6 hours or Force Dry	**Dry Times:** 8 hours or Force Dry