



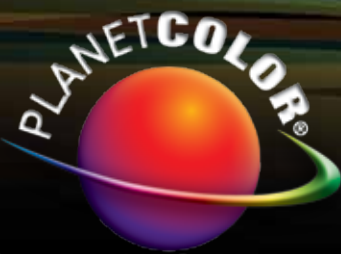
CUSTOM PAINTS AND FINISHES

WHERE ART AND SCIENCE COLLIDE



LOW VOC





PLANETCOLOR®
CUSTOM PAINTS AND FINISHES
WHERE ART AND SCIENCE COLLIDE



LOW VOC

Taking the guesswork out of custom with **SEVEN STEPS** to a **KILLER PAINT JOB**

step one
prep **THE FIRST STEP** to any high-quality paint finish is a clean surface.



LOW-VOC SURFACE CLEANER
 6386
 Low-VOC soap and water based; removes waterborne surface contaminants and mold-release agents on the surface of plastic substrates



KLEANZ-EASY® II LOW-VOC SURFACE CLEANER
 6388
 Water-based emulsion; removes oil, grease, wax, silicone, surface contaminants and sanding residue from bare metal and plastic

step two
body repair **A QUALITY PAINT JOB** begins with great body preparation and attention to detail.



3M® SANDPAPER
 3M32115/3M32040

TECH TIP: Before applying body filler, sand area with 80-grit sandpaper. This will give you a properly prepared substrate for body filler to adhere to.

Final sand with 320-grit sand paper to avoid seeing sand scratches in primer step.

QUANTUM 1™ 10:1 PREMIUM LIGHTWEIGHT FILLER
 FE475/FE495



step three
prime **PRIMING IS ESSENTIAL** for ensuring the smoothest and most durable foundation for your Planet Color® application.

Mixing Ratio:
 $\frac{4}{\text{TP527}} + \frac{1}{\text{5113/CS30/CS40/CS50}} + \frac{1}{\text{TH545}}$



COMPLETE® LOW-VOC PRIMER TP527
LOW-VOC REDUCERS 5113/CS30/CS40/CS50
LOW-VOC HARDENERS TH545

step four
primer sealer **A HIGH QUALITY PRIMER SEALER IS ESSENTIAL** to ensure good color hold out.

Mixing Ratio:
 $\frac{4}{\text{TP527}} + \frac{2}{\text{TSC42}} + \frac{4}{\text{CS30}} + \frac{2}{\text{TH545}}$



COMPLETE® LOW-VOC PRIMER TP527
COMPLETE® SEALER CONVERTER TSC42
COMPLIANT SOLVENT CS30
LOW-VOC HARDENER TH545

step five
color **300+ FORMULATED COLORS;** unlimited color palette; utilizes the latest in effect additives; based off our premium VR mixing system; mix only what you need; save your custom color in FormulaExpress® Formula Retrieval System.

SEE PLANET COLOR® COLOR SELECTOR (AS2615MS) FOR OVER 300 COLORS CREATED FOR YOU

step six
clear coat **THE PREMIUM AUTOMOTIVE CLEAR COATS** offer a tough, clear finish formulated with high UV protection, as well as resist chips and scratches.

ELEGANCE® CLEAR TC755
 Mixing Ratio:
 $\frac{2}{\text{TC755}} + \frac{1}{\text{CS55/CS56}} + \frac{1}{\text{5198}}$



ELEGANCE® CLEAR TC755
REDUCERS CS55/CS56
HARDENER 5198

step seven
polish **TO REMOVE ANY UNDESIRED TEXTURE OR MINOR PAINT DEFECTS,** sand by hand using 2000-grit wet sand paper. Then utilize Farécla® finishing products for high-gloss, swirl-free results.



3M® WETORDRY® ABRASIVES
 2000-GRIT – 3M32044



FARÉCLA®
ADVANCED G3 LIQUID COMPOUND FZ01009
G10 SWIRL REMOVER FZ05009
ADVANCED G MOP FAST CUT FOAM FZ31012
ADVANCED G MOP POLISHING FOAM FZ32022



1-800-526-6704
 www.planetcolor.com

COLORS:
