



# CUSTOM PAINTS AND FINISHES

WHERE ART AND SCIENCE COLLIDE



NATIONAL RULE





CUSTOM PAINTS AND FINISHES  
WHERE ART AND SCIENCE COLLIDE



# NATIONAL RULE

## Taking the guesswork out of custom with **SEVEN STEPS** to a **KILLER PAINT JOB**

step one

### prep

**THE FIRST STEP** to any high-quality paint finish is a clean surface.

**TECH TIP:** Wash surface with good quality car wash soap before using surface cleaner.



**TEC/CLEAN® SURFACE CLEANER – FAST 6384**

A fast-evaporating, mild solvent wash used to remove wax, oil, grease and silicone contaminants from all O.E. finishes.

step two

### body repair

**A QUALITY PAINT JOB** begins with great body preparation and attention to detail.

**TECH TIP:** Before applying body filler, sand area with 80-grit sandpaper. This will give you a properly prepared substrate for body filler to adhere to.

Final sand with 320-grit sand paper to avoid seeing sand scratches in primer step.



**3M® SANDPAPER**  
3M32115/3M32040



**QUANTUM 1® 10:1 PREMIUM LIGHTWEIGHT FILLER**  
FE475/FE495

step three

### prime

**PRIMING IS ESSENTIAL** for ensuring the smoothest and most durable foundation for your Planet Color® application.

Mixing Ratio:

$\frac{4}{\text{TP520}} + \frac{1}{5112} + \frac{1}{\text{TH527}}$

**2K PRIMER SURFACER TP520**  
**ACCELERATED REDUCER 5112**  
**2K PRIMER/SEALER HARDENER TH527**



step four

### primer sealer

**A HIGH QUALITY PRIMER SEALER IS ESSENTIAL** to ensure good color hold out.

Mixing:

First, create Complete Color Sealer by mixing:

$\frac{2}{\text{TP520}} + \frac{1}{\text{TSC41}}$

Mixing:  
Then, mix:

$\frac{4}{\text{TP520}} + \frac{2}{\text{TS1-4}} + \frac{1}{\text{TH527}}$

**2K PRIMER SURFACER TP520**  
**2K PRIMER SEALER CONVERTER TSC41**  
**TEC/SOLVENT® TS1-TS4**  
**2K PRIMER/SEALER HARDENER TH527**



step five

### color

**300+ FORMULATED COLORS;** unlimited color palette; utilizes the latest in effect additives; based off our premium VR mixing system; mix only what you need; save your custom color in FormulaExpress® Formula Retrieval System.

**SEE PLANET COLOR® COLOR SELECTOR (AS2615MS) FOR OVER 300 COLORS CREATED FOR YOU**

step six

### clear coat

**THE PREMIUM AUTOMOTIVE CLEAR COATS** offer a tough, clear finish formulated with high UV protection, as well as resist chips and scratches.

**ELEGANCE® CLEAR TC755**

Mixing Ratio:

$\frac{2}{\text{TC755}} + \frac{1}{\text{TS4-6}} + \frac{1}{8876}$

**ELEGANCE® CLEARCOAT TC755**  
**REDUCERS TS4-6**  
**HARDENER 8876**



step seven

### polish

**TO REMOVE ANY UNDESIRED TEXTURE OR MINOR PAINT DEFECTS,** sand by hand using 2000-grit wet sand paper. Then utilize Farécla® finishing products for high-gloss, swirl-free results.



**3M® WETORDRY® ABRASIVES**  
2000-GRIT – 3M32044



**FARÉCLA®**  
**ADVANCED G3 LIQUID COMPOUND FZ01009**  
**G10 SWIRL REMOVER FZ05009**  
**ADVANCED G MOP FAST CUT FOAM FZ31012**  
**ADVANCED G MOP POLISHING FOAM FZ32022**



1-800-526-6704  
www.planetcolor.com

**COLORS:**

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_