

Introducing:

VORTEX™ Waterborne Basecoat System

3.5 VOC

VORTEX™

the premier waterborne solution™

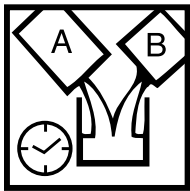
- Excellent coverage with minimal coats
- Superior color match and blending properties
- Lowest capital investment of any waterborne system
- Quick flash times between coats





VORTEX™

the premier waterborne solution



MIXING

 1
 VORTEX™ Color

+

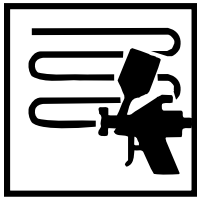
 10%
 VORTEX™ Basecoat Reducer VR001

OR (for extreme temperature areas)

 1
 VORTEX™ Color

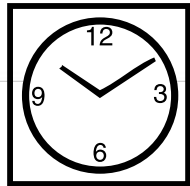
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 10%-20%
 VORTEX™ Slow Reducer VR002



APPLICATION

- Apply 1-3 medium coats until hiding is achieved.
- 7-9 psi air cap pressure HVLP
- Use a low pressure finesse coat to even out metallic/mica colors for blending: 4-5 psi air cap pressure HVLP.
- Fluid nozzle range: 1.2-1.3 MM
- Film build should be .5-1.0 mils.



DRYING SCHEDULE

Dust Free:

Air Dry – 75°F 5-10 minutes
 Venturi – 95°F 2-3 minutes

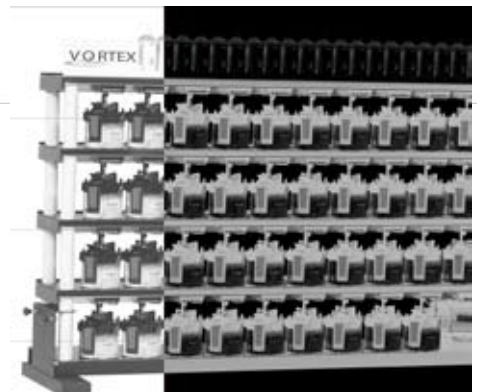
Tape Time:

Air Dry – 75°F 20-30 minutes
 Venturi – 95°F 10 minutes

Recoat:

Air Dry – 75°F 20-30 minutes
 Venturi – 95°F 10 minutes

Compact toner line simplifies mixing



For more information contact:
 Martin Senour Customer Service
 1-800-526-6704
www.martinsenour-autopaint.com